



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3531-041
Job Sheet 178166



Part No: D3531-041

Job Qty: 4 ea

Part Name: Top Mounted Gps Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/28/18

Job Tracking No:

Due Date: 6/8/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:A New Issue 07-09-24 EC verified DD IPP REV:B 12.10.24 PER DWG REV.B DD
VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	6/8/18	6/8/18	0.00	0.00	Start Up Small Fab-2		
100	Small Fab	4 pcs	6/8/18	6/8/18	0.00	1.10	Small Fab-4		
110	QC	4 pcs	6/8/18	6/8/18	0.00	0.00	QC5		
120	Powdercoat	4 pcs	6/8/18	6/8/18	0.00	0.24	Powdercoat4		
130	QC	4 pcs	6/8/18	6/8/18	0.00	0.00	QC3		
140	Packaging	4 pcs	6/8/18	6/8/18	0.00	0.00	Packaging3-1		
150	QC21-SA	4 Ea	6/8/18	6/8/18	0.00	0.00	QC21		

Handwritten notes: M 138700, START: 2.50, O.T: 300°, FINISH: 3:00. JUN 18 2018, 9:50, 21, 18/06/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3531-1	Bracket	4 Ea (1 ea)	90-Start up Operation	5070941
D3531-3	Bracket Front Plate	4 Ea (1 ea)	90-Start up Operation	5070954
MS20426AD4-4	Rivet	8 Ea (2 ea)	90-Start up Operation	F125445-4
MS20470AD4-4	Rivet, Universal Head	40 Ea (10 ea)	90-Start up Operation	5054111

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3531-1	4	4	0
	D3531-3	4	4	0
	MS20426AD4-4	8	914	0
	MS20470AD4-4	40	2,099	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Aging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐																																																											
Date :		Step #:		MRB (QSI042) Approval Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																											
Description Work (																																																															
DART Aerospace Ltd. 1270 Aberdeen Street Newmarket, ON K6A 1K7 CANADA TEL: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com DART AEROSPACE Container No: S081493 Part: D3531-041 Job No: 178166 Serial No/ Batch: S081493 Revision: Inspector: Exp Date: Instructions:																																																															
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